**Job Title:** CNC Horizontal Operator

**Department**: X

**Classification:** Hourly, Non-exempt, Full-time First Shift

**Job Responsibilities**

* Set-up and run new jobs.
* Works from and in accordance with specifications and design criteria including but not limited to verbal instructions, drawings, and blueprints; performs standard shop computations relating to dimensions of work, tooling, speeds, and feeds of machining.
* Edit program setting as related to tool feeds and speeds when necessary
* Adjust tool travel distance
* Uses a wide variety of precision measuring instruments; maintains accurate dimensional tolerances based upon drawings.
* Monitor machine operations
* Reworks and calibrates production parts or assemblies and machine tooling as required; checks each component for accuracy.
* Replace dull tools as necessary
* Set and sharpen tools as necessary

**Skill Requirements**

* Experienced with set-up and program Hitachi Seiki Horiz Machine
* Must be able to lift up to 50lbs
* Ability to set auxiliary machines (hand mills, Milwaukee Vertical and 6 to 8 spindle drill presses)
* Experience with various types of gauging
* Ability to work on complex projects with general direction and minimal guidance.
* Ability to understand and follow written and verbal instructions.
* Ability to understand any and all safety requirements and cautions.
* Ability to perform the physical labor necessary.